### **MIA MANAGEMENT SYSTEM**

MANUAL: SPECIFICATION MANUAL

DOCUMENT: Style Specification Manual-PART 4.1

# **MIA MACADAMIAS - STYLE 0**

# **Product Description:**

- The product contains Premium Grade Australian Macadamia Kernel, with a firm and crunchy texture, a creamy appearance, and a delicate flavour typical of raw macadamia kernel with no foreign odours or
- The kernel is at least 95% whole kernel by weight. Kernel has passed over a 20mm round screen.
- The product contains not more than a combined total of 3% reject<sup>2</sup> and commercial<sup>3</sup> grade kernel, the percentage of reject kernel being not more than 2%.
- The product contains a maximum of 1 piece of loose shell<sup>4</sup> per 100kgs of kernel.
- The product contains Nil foreign matter<sup>5</sup>.
- Chemical Residues<sup>6</sup> are not in excess of maximum residue limits as published in the Food Standards Code<sup>7</sup>.



Picture denotes a sample only; please refer to product description above for actual specifications.

### Ingredients:

Macadamia Kernel (100%)

# Microbiological & Chemical Standards for Raw Macadamia Kernel:

| Analyte              | Limit                            | Method Reference  | Frequency |
|----------------------|----------------------------------|-------------------|-----------|
| Standard Plate Count | <30,000 cfu/gm                   | AOAC 990.12       | Per Batch |
| Total Coliforms      | <350 cfu/gm                      | AOAC 991.14       | Per Batch |
| E. Coli              | <3 cfu/gm                        | AOAC 991.14       | Per Batch |
| Yeast & Mould Count  | <20,000 cfu/gm                   | AS 5013.29-2009   | Per Batch |
| Salmonella           | Not Detected in 250gms           | AS 5013.10-2009   | Per Batch |
| Total Aflatoxin      | <4 ppb                           | LCMS              | Per Batch |
| Aflatoxin B1         | <2 ppb                           | LCMS              | Per Batch |
| Peroxide Value       | Not greater than 3.0 meq/kg      | AOCS Cd 8b-90     | Per Batch |
| Free Fatty Acids     | Not greater than 0.5% Oleic Acid | AOCS Ca 5a-40     | Per Batch |
| Kernel Moisture      | Maximum 1.8% by weight           | IR Moisture Meter | 2 hrs     |

# <sup>1</sup>FOOTNOTES

Whole kernel is kernel which is not split or separated into halves, with not more than \( \frac{1}{4} \) of the kernel missing, given that the kernel contour is not materially affected by the missing portion.

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<sup>&</sup>lt;sup>2</sup> Reject kernel is kernel that is not premium grade or commercial grade due to the presence of insect damage, mould, severe germination or severe immaturity.

Commercial kernel is kernel that is not premium grade due to the presence of discoloration, minor germination or minor

<sup>&</sup>lt;sup>4</sup> Loose shell means any loose shell, which will not pass through a 2mm square opening.

<sup>&</sup>lt;sup>5</sup> Foreign matter is any loose substance other than macadamia kernel, which will not pass through a 2mm square opening.

Chemical Residues are substances specified in Standard 1.4.2 of the Food Standard Code, which includes residues of pesticides, weedicides and fungicides.

<sup>&</sup>lt;sup>7</sup> Food Standards Code, Food Standards Australian New Zealand - FSANZ, Standard 1.4.2 Maximum Residue Limits.

# Packaging and Labelling:

- Fibreboard Outer Carton and High Barrier Foil/Poly Laminate Inner Pouch, 11.34kg Nett Weight
- Carton label contents:
  - o Product Style (eg; Style 2)
  - o Gross Weight & Nett Weight
  - o WO No. (Unique, multi digit code, eg; 2330001)
  - Pack Date (YYMMDD, eg; 230101 = 1<sup>st</sup> January, 2023)

# **Shelf Life:**

Up to 24 months from packing date if:

- primary packaging unopened;
- recommended temperature maintained between 8°c 12°c; and
- stored in a clean dry enclosed area.

### **Nutritional Information:**

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| Macadamia Nuts – (Raw Kernel)      | Per 100g Serve |
|------------------------------------|----------------|
|                                    |                |
| Energy                             | 3080kJ         |
| Protein                            | 9.2g           |
| Fat (total oils)                   | 74.0g          |
| Monounsaturates Poly Unsaturates   | 59.8g<br>3.8g  |
| Saturated                          | 10.0g          |
| Trans Fats *                       | 0 g            |
| Carbohydrates total                | 7.9g           |
| Sugars                             | 4.6g           |
| Dietary Fibre                      | 6.4            |
| Sodium<br>Data Source: NUTTAB 2010 | 1.4mg          |

<sup>\*</sup>Trans Fat Data Source: RMIT Fatty Acid Database (Australia)

Above relates to edible portion only.

Variety and seasonal conditions may cause minor variations in above values

## Allergens:

| Allergenic Substance                           | Present In<br>Same Facility<br>Yes/No | Present on<br>Same Line<br>Yes/No | Source         |
|--|---------------------------------------|-----------------------------------|----------------|
| Cereals containing gluten & their products     | No                                    | No                                |                |
| Crustacea & Crustacea products                 | No                                    | No                                |                |
| Egg & egg products                             | No                                    | No                                |                |
| Fish & fish products (inc. mollusc & oils)     | No                                    | No                                |                |
| Lupin & lupin products                         | No                                    | No                                |                |
| Milk & Milk Products                           | No                                    | No                                |                |
| Peanuts & peanut products (inc. peanut oil)    | No                                    | No                                |                |
| Sesame Seed & sesame products                  | No                                    | No                                |                |
| Soybeans & soybean products (inc. soybean oil) | No                                    | No                                |                |
| Tree nuts & tree nut products                  | Yes                                   | Yes                               | Macadamia Nuts |
| Sulphites                                      | No                                    | No                                |                |

# **Genetically Modified Organism (GMO) Declaration:** Macadamias are not and do not contain any Genetically Modified Organisms (GMO) as specified in Standard 1.5.2 of the Australia New Zealand Food Standards Code.